

# Fusion® Quality Vinyl Windows

#### BEAUTIFULLY PROTECTIVE AND ENERGY SMART.

Fusion<sup>®</sup> Windows are expertly crafted to provide year-round comfort, energy efficiency and lasting value. Featuring fusion-welded sashes and mainframe, multi-chambered extrusions, composite-reinforced interlocking meeting rails and an insulating glass unit, Fusion Windows will deliver years of smooth operation and thermal protection for your home.





**Above Top:** Fusion Double-Hung Windows feature a constant force balance system to ensure smooth operation; both sashes tilt in for convenient cleaning from inside your home. **Above:** Fusion Sliding Windows glide horizontally on a nylon-encased dual brass roller system, and the sashes lift out for easy cleaning.

#### ENDURING STYLE, EASY UPKEEP.

You'll appreciate the quality craftsmanship and carefree maintenance of Fusion Windows. The premium vinyl mainframe and sashes won't rot, split, corrode or pit like painted wood windows and won't swell or warp from exposure to moisture. Your windows will maintain their attractive appearance inside and out with minimal upkeep.

#### DOUBLE-HUNG WINDOWS

Our double-hung windows combine classic good looks with superior functionality. Both sashes tilt-in to offer convenient cleaning from inside your home.

- Fusion-welded mainframe and sashes for added strength.
- Interlock at sash meeting rails creates a tight seal against air infiltration.
- Sloped sill forces water to drain to the exterior of the window.
- Constant force balance system ensures smooth sash operation.

#### **SLIDING WINDOWS**

The generous glass area of sliding windows offers an infusion of natural light and an unobstructed outdoor view. Sleek sashes glide horizontally and lift out for easy cleaning.

- Fusion-welded mainframe and sashes for added strength.
- Multi-wall extrusions enhance structural integrity, strength and thermal efficiency.
- Interlock at sash meeting rails creates a tight seal against air infiltration.
- Nylon-encased dual brass rollers ensure smooth sash operation.



## Beautifully built for the way you live.

#### QUALITY CRAFTED FOR SUPERIOR PERFORMANCE.

- 1. Vinyl mainframe and sashes won't chip, peel, crack or warp; the premium vinyl color is formulated throughout so the beautiful luster lasts.
- 2. Multi-chambered sash and mainframe create insulating air spaces for increased thermal efficiency.
- Insulated glass unit\* with the Intercept<sup>®</sup> Warm-Edge Spacer System helps achieve year-round energy conservation.
- 4. Interlock at sash meeting rails provides increased strength, insulation and comfort.
- 5. Protective bulb seal helps prevent air infiltration at the meeting rails.
- 6. Drop-in glazing for extra protection from the elements.
- **7.** Fully extruded lift rails provide strength and stability for easy operation.
- 8. Sloped sill forces water to drain to the exterior of the window.
- 9. Hidden screen track for clean lines and added beauty.
- **10.** Bulb seal at the sill creates extra protection from dust, dirt and air infiltration.

#### PLUS THESE ADDITIONAL FEATURES:

- Dual vent stops provide a limited and convenient opening of the window for ventilation.
- Constant force balance system eliminates sash cords, weights and pulleys and provides easy raising and lowering of the sashes (double-hung window).
- Protective double-barrier fin seal weatherstripping at sash sides helps block dirt, noise and air infiltration.
- Beveled exterior profile gives windows a clean, elegant look.



Alside offers a variety of ENERGY STAR<sup>®</sup> qualified products. Consult your window professional for the optimal glass package required for your home and climate zone.



#### INSULATING CLIMATECH® GLASS PACKAGES.<sup>1</sup>

Reducing energy loss is often the number one reason for purchasing replacement windows. When you consider that windows are roughly 80% glass, you'll see why upgrading your windows with an insulated glass system can significantly improve the overall energy efficiency. Our optional ClimaTech<sup>®</sup> glass package combines insulating Low-E (low-emissivity) glass, argon gas and the Intercept Warm-Edge Spacer System that features a unique, one-piece metal alloy, U-channel design that creates an effective thermal barrier. ClimaTech insulated glass packages have proven to be far more effective than ordinary insulated glass units. Low-E glass also helps minimize UV rays that can cause furnishings to fade.



**Summer Energy Savings:** Low-E helps block unwanted solar heat penetration to help reduce air-conditioning usage.



Winter Energy Savings: Low-E insulating glass reduces heat loss by reflecting warm air back into your home.

### Decorative Options and Warranty



### Warm and welcoming, the DEOUTIFUI comfort of home.

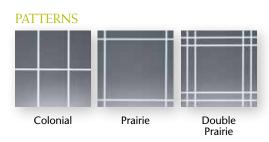
#### CLASSIC COLORS.

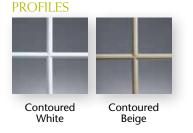
Fusion Windows are available in White and Beige to complement a variety of home exteriors and interior décors.



#### **INTERIOR GRIDS.**

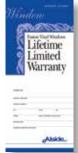
Adding a decorative contoured grid will lend a measure of style and dimension to your windows. The grids are enclosed within the insulated glass unit for easy cleaning. Choose from three attractive grid patterns to design the ideal window for your home.





#### WARRANTY COVERAGE.

Fusion Windows are made by Alside, a recognized leader in product innovation, manufacturing excellence, and uncompromising quality control. That's a reputation you can depend on, from the day your windows are installed until the day you sell your home.



Fusion Windows carry a lifetime limited warranty.<sup>†</sup> Please see the printed warranty for complete details.



#### PRODUCTS FOR EVERY ARCHITECTURAL NEED.

For a variety of looks from traditional to contemporary, no matter what the application is, Alside has you covered. Ask about our collection of beautiful, energy-efficient sliding patio doors and maintenance-free vinyl siding.



Alside 3773 State Road Cuyahoga Falls, Ohio 44223 1-800-922-6009 www.alside.com



©2021 Alside. Alside, ClimaTech and Fusion are registered trademarks of Associated Materials, LLC. Intercept is a registered trademark of Vitro Architectural Glass. USGBC and related logo is a trademark owned by the US. Green Building Council. \*Insulated glass (IG) units that require capillary tubes may experience some argon gas depletion. I Savings vary. See your Alside Sales Representative for additional information regarding insulated glass package performance. \*For a copy of the written product warranty please visit *www.alside.com/support/warranties/* or contact your Alside Sales Representative. Colors may be slightly different from their appearance in this brochure. Make final color selections using actual product samples. All specifications and designs subject to change without notice. Printed in USA 10/21 10M/OP 75-2942-01

